

## TECHNICAL DATA SHEET: EBM.15

By Emamou



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Language: English

### I. PRODUCT DESCRIPTION

- **EBM.15** is a family of high durability compostable polymers.
- It is a masterbatch that compounds 75% PLA with 25% minerals
- Designed as a raw material for injection molding applications
- Certified OK Biobased and industrial compost TUV.
- Supply in pellet form.

### II. TECHNICAL DATA

Parameter	Analysis method	Result
<b>Color</b>	Organoleptic evaluation	Natural color
<b>Odor</b>	Organoleptic evaluation	Neutral
<b>Form</b>		Pellets
<b>Density</b>	ASTM D792	1.3 g/cm <sup>3</sup>
<b>Melt flow index (190°C/2.16kg)</b>	ASTM D1238	8-10g/10min





<b>Melting temperature (DSC)</b>	ASTM D 3418	120°C
<b>Tensile Strength at Break</b>	D 638	16 MPa
<b>Elongation at Break</b>	D 638	>300%
<b>Izod Impact Strength, Notched</b>	D 256	20 J/m
<b>Water Content</b>	ASTM D6980	<0.5%

### III. PROCESSING INFORMATION

- Maximum Processing Temperature: 190°C
- It can be run on existing equipment
- General Processing Information: it is normally processed at melt temperatures ranging from 125°C - 160°C.

### IV. STORAGE AND HANDLING

- Pellets are shipped in vacuum bags and are ready to use as supplied. They should be stored in a sealed container with desiccant in a dry location away from heat.
- If pellets are exposed to a humid environment, they will absorb moisture from the air. If needed, dry pellets by introducing warm dry air at 60°C for 1-4 hours. Pellets should be <0.5% moisture content prior to processing.

**Note:** Information in this document is based on our current knowledge and experience. It does not relieve customers of the responsibility to carry out their own tests and experiments nor do they imply any legally binding assurance. Customers are responsible to determine their freedom to operate to ensure that their products do not infringe any intellectual properties. Emamou assumes no obligation or liability for the information in this document



## Certification



Equivalent to EN 13432



EN 13432

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[www.emamou.com](http://www.emamou.com)



[info@emamou.com](mailto:info@emamou.com)



+31 618 048 468

